

# Indicating Electric Two-wire Transmitter for Differential Pressure

**Media 4A – 2-Wire  
Type 5014**

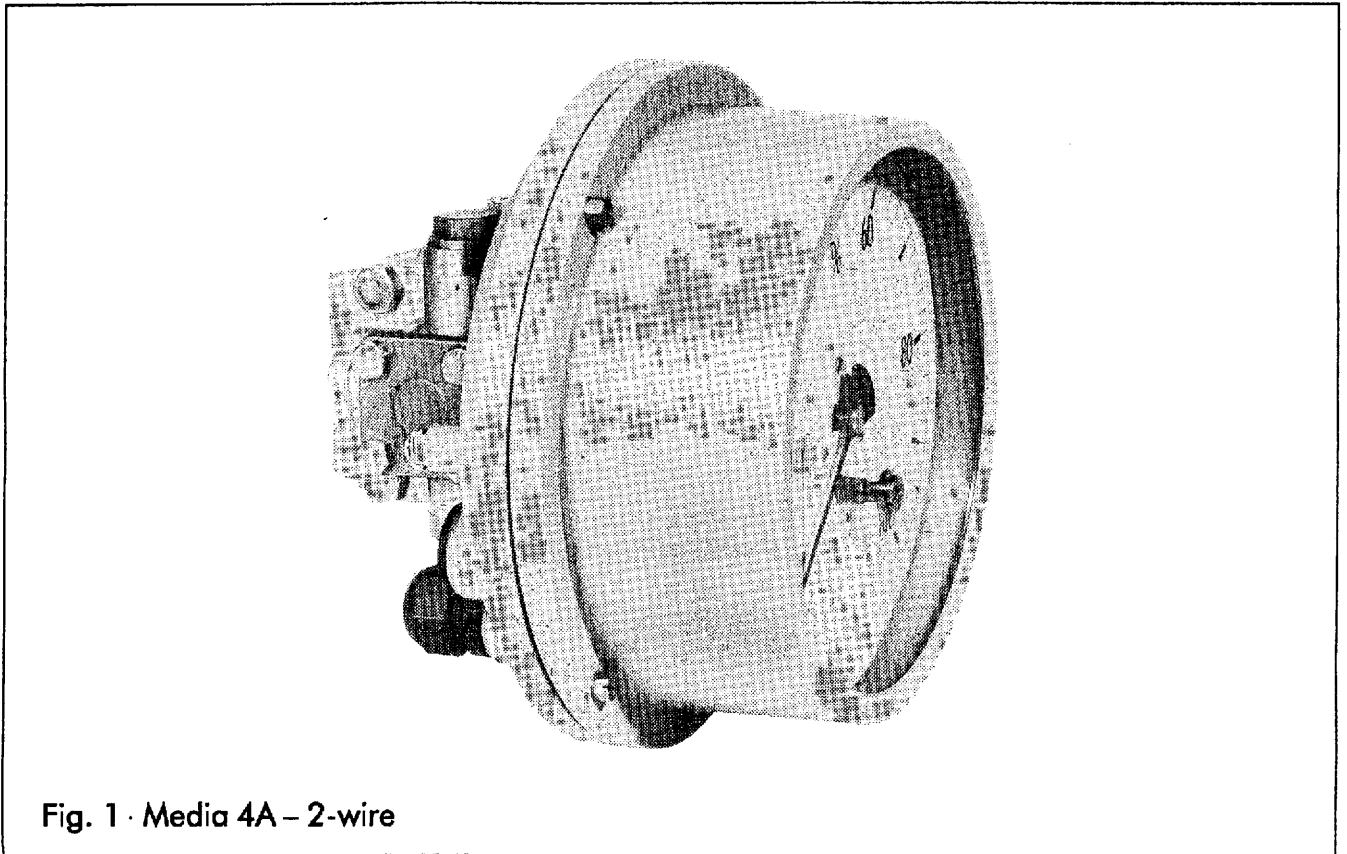


Fig. 1 · Media 4A – 2-wire

## 1. Design and principle of operation

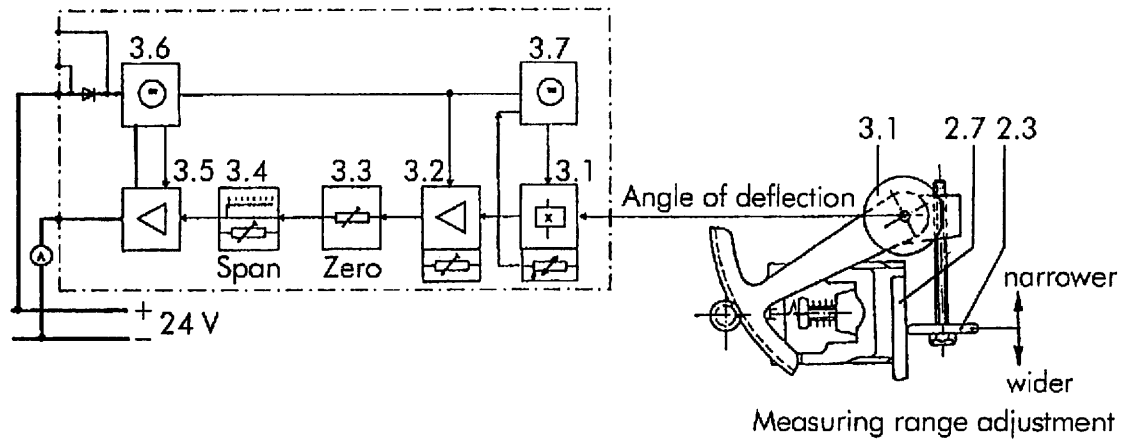
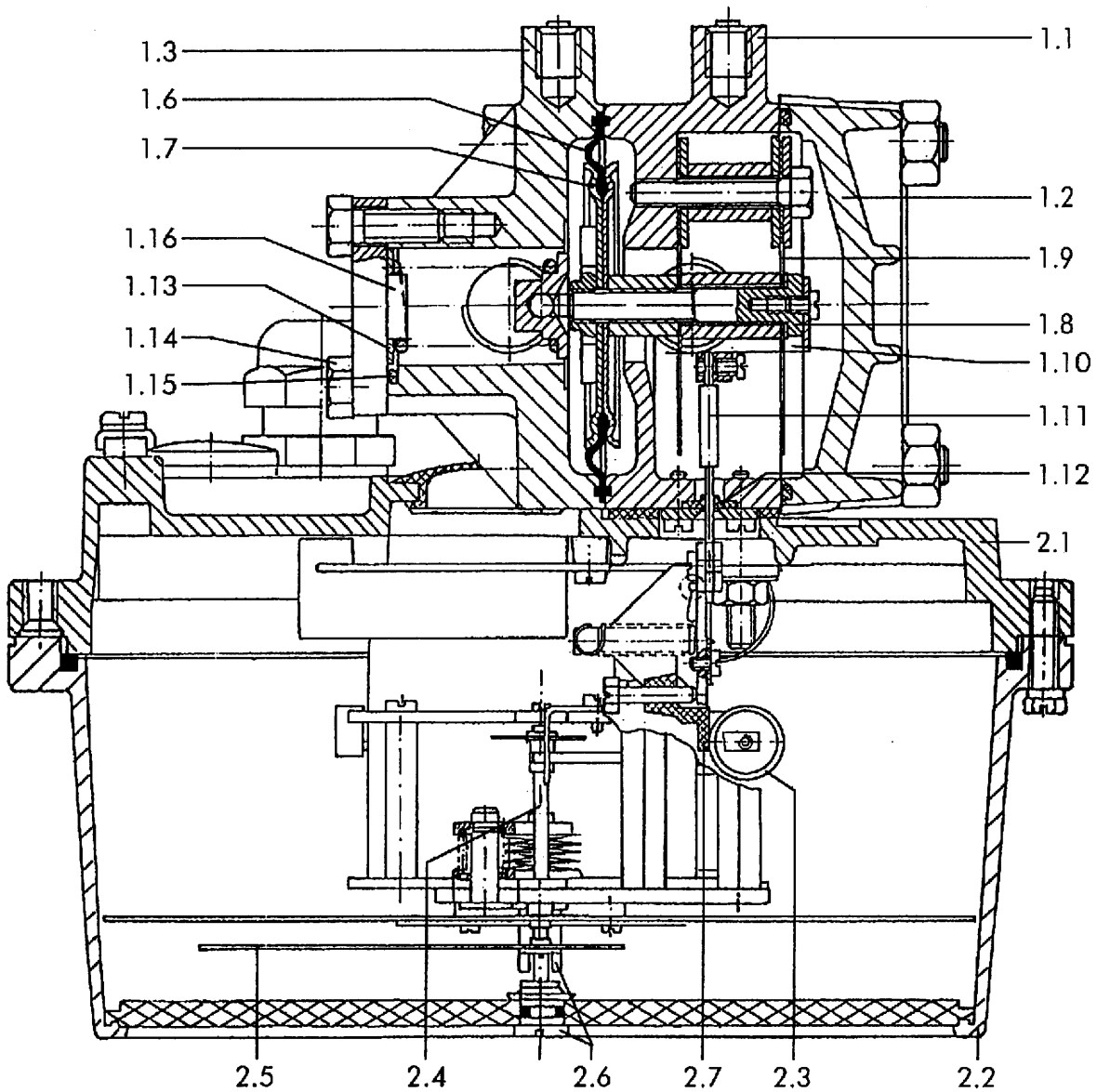
The Media Type 4A – 2-Wire Indicator is designed for differential pressure and liquid level measurement in industrial plants and building installations. For connection of the indicator to measuring and control equipment, the measured values are converted into standardized DC current signals.

When used in combination with the Type 5024 Power Supply and Indicator Unit, the device is e.g. suitable for monitoring the liquid level in a

vessel via LCD and limit contacts.

It basically consists of a differential pressure cell with a measuring diaphragm and a measuring spring and an indicator case comprising a pointer gear mechanism, a transmitter unit, and a scale.

Depending on its application, accessories have to be used, such as condensation chambers, shut-off valves and fittings, or valve blocks (shut-off and equalizing valves).



- |                                     |                         |                           |  |
|-------------------------------------|-------------------------|---------------------------|--|
| <b>1 Differential pressure cell</b> |                         | <b>2 Indicating unit</b>  | <b>3 Transmitter</b>   |
| 1.1 Case                            | 1.9 Guide springs       | 2.1 Lower part of case    | 3.1 Sensor with resistor   |
| 1.2 High pressure cap               | 1.10 Transmission strip | 2.2 Upper part of case    | 3.2 Measuring amplifier  |
| 1.3 Low pressure cap                | 1.11 Lever              | 2.3 Feeler roll           | 3.3 Potentiometer for fine adjustment                                      |
| 1.4 Spring plate                    | 1.12 Gasket             | 2.4 Gear mechanism        | 3.4 Rotary switch and potentiometer for coarse and fine adjustment of span |
| 1.5 Measuring spring                | 1.13 Disk(s)            | 2.5 Pointer               | 3.5 Output stage   |
| 1.6 Measuring diaphragm             | 1.14 Screw              | 2.6 Zero adjustment screw | 3.6 Constant-voltage source  |
| 1.7 Diaphragm plates                | 1.15 O-ring             | 2.7 Measuring range plate | 3.7 Constant-current source  |
| 1.8 Diaphragm shaft                 | 1.16 Spring guide       |                           |  |

Fig. 2 · Sectional drawing and functional diagram

The differential pressure  $\Delta p = p_1 - p_2$  produces a force at the measuring diaphragm (1.6) that is balanced by the measuring spring (1.5). The deflection of diaphragm (1.6) and lever (1.11), which is proportional to the differential pressure sensed, is transmitted from the pressure cell to an elastic disk (1.12) and then via the range plate (2.7) and the adjustable feeler roll (2.3) to the pointer gear mechanism.

In the transmitter unit, the pointer deflection proportional to the differential pressure is transmitted to a solenoid system, thus changing the magnetic field, which then causes a change in voltage in a HALL sensor (3.1). The succeeding circuitry converts this voltage into a standardized DC current signal between 4 and 20 mA.

The span and thus the upper range value

(pointer deflection) can be preset at a 7-position rotary switch. Fine adjustment of zero and span takes place at two potentiometers.

In case of a pointer deflection of 270° (rotary switch at position ●), the output signal can be changed to 20 to 4 mA by turning a range plug 180°.

### 1.1 Versions

#### Media 4A – 2-Wire Type 5014-0...

Two-wire transmitter for differential pressure. Output signal 4 to 20 mA (20 to 4 mA), power supply 24 V DC from a two-wire system.

#### Media 4A – 2-Wire Type 5014-1...

Version as above, but also suitable for use in hazardous locations. **Input circuit in type of protection EEx ib IIC T6.**

## 1.2 Technical Data

Differential pressure meter											
Measuring span	max. mbar	60	100	160	250	400	600	1000	1600	2500	
	min. mbar	40	60	100	160	250	400	600	1000	1600	
Nominal pressure	PN 40, overloadable up to 40 bar on one side										
With measuring diaphragm for spans of 40 to 600 mbar, 250 to 1600 mbar or 1600 to 2500 mbar											
Volume of dp-cell	High pressure chamber: approx. 80 cm <sup>3</sup> , low pressure chamber: approx. 25 cm <sup>3</sup>										
Displacement volume	max. 9 cm <sup>3</sup> (with min. span: 5 cm <sup>3</sup> )										
Scale	Scale 270°, scale length approx. 300 mm										
Division of scale on request:	0 to 100 % linear for any linear measured variables										
Characteristic	Indicated values linear to differential pressure										
Terminal based non-conformity	< ±2.5 %	< ±1.6 % (incl. hysteresis)									
Sensitivity	< 0.5 %	< 0.25 %									
Effects in % of span	static pressure: < 0.03 % / 1 bar										
Degree of protection	IP 54										
Total weight	approx. 3.6 kg										
Transmitter	5014-0					5014-1					
Two-wire system	Input 0 to 270° pointer deflection Output 4 to 20 mA or 20 to 4 mA										
Permissible load	$R_B = U_S - 12 \text{ V} / 20 \text{ mA}$										
Output circuit	—					intrinsically safe					
Power supply	Two-wire system 24 V										
	Voltage range 12 to 45 V-					12 to 25 V- only in combination with an intrinsically safe circuit					
Span	130° to 270° pointer deflection, adjustable with rotary switch and potentiometer										
Characteristic	linear										
Pick-off accuracy	±0.25 % of upper range value										
Environmental conditions	perm. ambient temperature:					-20 to +70 °C					
	perm. storage temperature:					-30 to +85 °C					
					max. 60 °C temperature class T6 max. 70 °C temperature class T5						

All pressures in bar  
Note: All errors and deviations in % of adjusted span

## 2. Installation

### 2.1 Indicator

Mount device **free from vibrations** to tube, wall or mounting plate. For mounting to vertical or horizontal tubes, use mounting part with clamp. For wall mounting, use mounting part without clamp (see dimensional drawing chap. 6).

In case of panel-mounting (panel-cut out  $\varnothing$  170, min.  $\varnothing$  165, hole  $\varnothing$  180 mm), remove upper part of housing and mount lower housing with measuring cell to the panel as shown in the dimensional drawing on page 10.

**Note:** For connection of the differential pressure lines, use cutting ring connectors. Depending on the instrument version used, the free connections must be sealed with screw or vent plugs (see chap. 5).

When the indicator is used for level measurement in vessels (Fig. 3), it must be arranged below the liquid level to be measured. The pressure line for the higher pressure must be connected to the high pressure chamber of the

device.

In case of an arrangement like the one illustrated in Fig. 3 (left), the additional height  $z$  is included in the measurement. Therefore, it must be kept as small as possible and must be considered when adjusting zero.

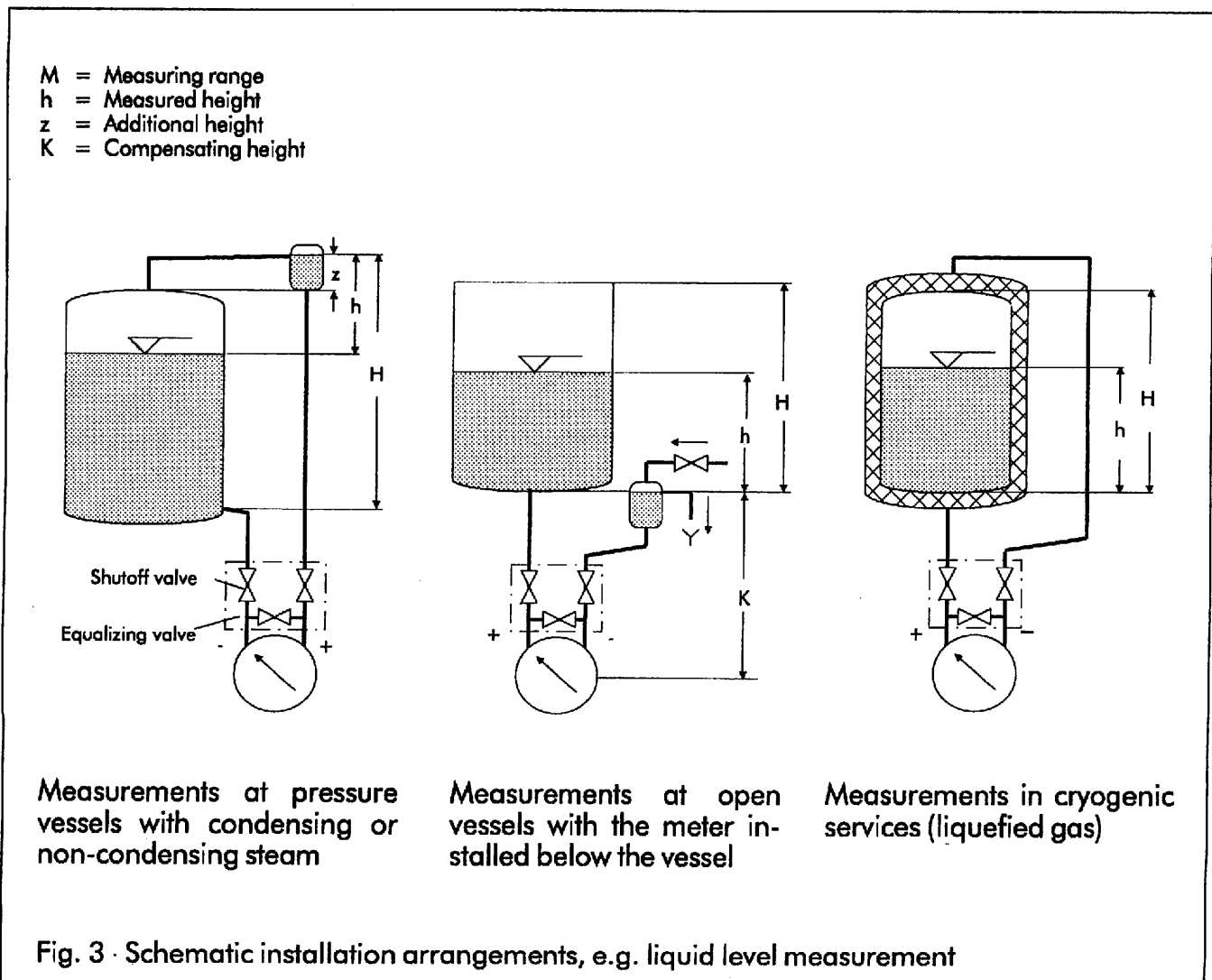
The dimension  $K$  (compensating height) depicted in Fig. 3 (middle) can be chosen as large as necessary.

### 2.2. Differential pressure lines

The signal pressure lines must be tubes with a 12 mm external  $\varnothing$  and must be run as shown in Fig. 3. Proper arrangement is absolutely necessary. Line sections that would normally run horizontally have to be run with a continuous slope of at least 1:20, actually downward from a point that allows venting of the system. The smallest bend radius must not be less than 50 mm.

Before connecting the differential pressure lines to the device, they have to be flushed out thoroughly.

Make sure that the high pressure line connects to the high pressure connection and the low pressure line to the low pressure one.



## 2.2.1 Shut-off and equalizing valves

It is advisable to install one shut-off valve in each differential pressure line and, in addition, one equalizing valve in a conduit connecting the two lines. Combinations of 3 or 5 valves as valve blocks are available as accessories. They have the function of shutting off the two differential pressure lines and short-circuiting the lines at the indicator to check zero. A valve block with 5 valves allows connection of additional lines for blowing through or flushing out the measuring system. For valve arrangements see Fig. 5.

## 2.2.2 Condensation chambers

Condensation chambers are necessary for maintaining a constant liquid column when steam is measured. When measuring liquids, they are only necessary when the indicator is located above the measuring point.

In case of gas measurements, condensation chambers are needed as **separation chambers** to collect condensate when the indicator is arranged below the measuring point.

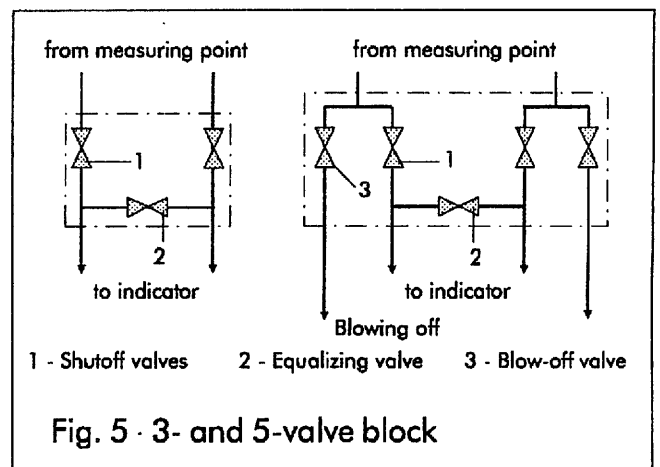
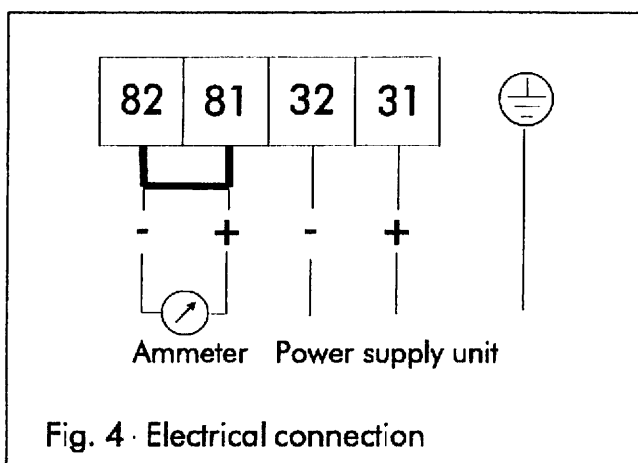
## 2.3 Electrical connections

Terminal assignment is shown in Fig. 4 or on the PCB.

In order to check the output signal while adjusting zero and span, it is possible to connect an ammeter to the terminals 81 and 82. Prior to this, however, the jumper plugs at the terminals have to be removed.

The supply voltage is, as a rule, 24 V DC. When considering the line resistances, the voltage at the differential pressure transmitter terminals must not fall below 12 V or exceed 45 V DC.

**With devices designed for the use in hazardous locations, the regulations for electrical installations according to VDE 0165 must be observed.**



## 3. Start-up

Slowly open shut-off valves to fill the system. In case of **steam measurement**, remove differential pressure lines below the shut-off valves and the equalizing valve or the valve block and fill pressure chambers with water.

Then, check zero as described in chapter 4.1 and take device into operation again.

When **measuring liquids**, first open the high pressure line. Subsequently, close the equalizing valve or the short-circuit line of the valve block respectively and open the low pressure line. Loosen vent screw at the differential pressure cell to remove the air from the cell. As soon as the air has escaped, tighten plug.

Afterwards, check zero at the pressure cell as described in chapter 4.1 and take device into operation again.

## 4. Operation

### 4.1 Checking zero (Fig. 2)

If shut-off and equalizing valves are installed in the differential pressure lines, it is possible to check zero even when the plant is in operation.

First, close shut-off valve on the low pressure side of the device. Then, open equalizing valve and close shut-off valve on the high pressure side, so that a pressure equilibrium occurs in the device. The pointer must indicate zero. If not, readjust zero adjustment screw (2.6) until it does.

In order to take the device into operation, subsequently, open high pressure line, close equalizing valve, and finally slowly but continuously open low pressure line until it is fully open. Now the device is in operation again.

Should a valve block be installed in the system, open the short-circuit line of the valve block and close the high pressure line (open in the opposite order).

## 4.2 Span — Measuring range

The span of the differential pressure transmitter is determined, on the one hand, by the pressure cell (three versions, differing with respect to diaphragm (1.6) and guide spring (1.9)) and, on the other hand, by the built-in measuring spring (1.5). The respective diaphragm and guide spring models used are indicated on the name plate.

The device comes with a measuring range adjusted as ordered by the customer. At a later date, this range can only be changed within certain limits determined by the built-in measuring spring.

Span is infinitely adjustable to as much as 60 % of the max. span.

If for some reason a different span is necessary, change the measuring spring (1.5). For this purpose, see name plate of the device and the following table.

### 4.2.1 Adjusting and changing the measuring range (Fig. 2)

The measuring range should be adjusted at the testing stand.

Remove the upper part of housing and apply a pressure to the high pressure side of the pressure cell that corresponds to the desired upper range value.

Then, move feeler roll (2.3) on range plate (2.7) up or down until the pointer (2.5) shows the highest value on the scale.

Remove pressure. Now the pointer must return to zero. Correct zero at the adjustment screw (2.6).

Afterwards, again apply a pressure corresponding to the upper range value to the pressure cell and readjust feeler roll until the pointer indicates the upper range value.

Repeat these adjustments, if necessary, until zero and upper range value correspond to the desired measuring range.

Measuring chamber	Measuring range (mbar)		Measuring spring		
	min.	max.	Wire-Ø mm	Length ±0,1 mm	Order no.
<b>1</b> <b>Diaphragm 0.4/52</b> <b>Guide spring 0.5</b>	0 to 40	0 to 60	1.2	34.4	1400-5871
	0 to 60	0 to 100	1.2	32.7	1400-5872
	0 to 100	0 to 160	1.8	32.2	1400-5873
	0 to 160	0 to 250	2.25	32	1400-5874
	0 to 250	0 to 400	2.5	31.9	1400-5875
	0 to 400	0 to 600	2.8	31.7	1400-5876
<b>2</b> <b>Diaphragm 0.4/70</b> <b>Guide spring 0.8</b>	0 to 250	0 to 400	2.25	32.4	1400-5879
	0 to 400	0 to 600	2.5	32.2	1400-5880
	0 to 600	0 to 1000	3	31.8	1400-5881
	0 to 1000	0 to 1600	3.4	31.6	1400-5882
<b>3</b> <b>Diaphragm 0.6/70</b> <b>Guide spring 0.8</b>	0 to 1600	0 to 2500	3.6	31.6	1400-5885
Part	Designation				Order no.
1.13 1.15	Disks O-ring 22 x 2 — ECO				1400-5653 8421-0080

#### 4.2.2 Changing the measuring range by replacing the measuring spring (Fig. 2 and 6)

##### Adjustments to be made at the testing stand only.

Should a measuring range be necessary that cannot be adjusted with the built-in measuring spring, select the appropriate spring from the following table. Only springs that correspond to the respective pressure cell (see name plate) can be replaced. For this purpose, proceed as follows:

Remove upper part of housing (2.2) and adjust zero at the corresponding adjustment screw (2.6). Remove screws (1.14) and remove spring plate (1.4), guide spring (1.16), measuring spring (1.5), and disk(s) (1.13) from the low pressure side of the pressure cell. Insert new spring (1.5) and fasten spring plate with two screws (1.14). Check zero. Any deviations may be corrected by adding disks of different sizes (order no, see table). For this purpose, the spring plate must be removed each time a new disk is added. Once having set zero, firmly fasten spring plate. Make sure the O-ring (1.15) is located properly. Replace it, if necessary.

Adjust measuring range as described in chap. 4.2.1.

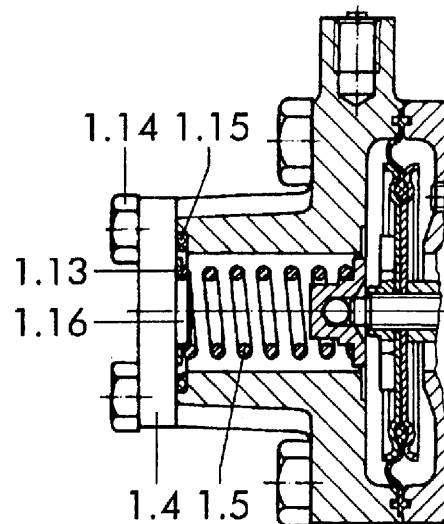


Fig. 6 - Measuring range spring

#### Note on devices for oxygen (O<sub>2</sub>)

Devices suitable for measuring oxygen are identified with a corresponding label:

##### **Oxygen! Keep free from oil and grease!**

These models were assembled and flushed by the manufacturer under special operating conditions.

When replacing parts that are in contact with oxygen, e.g. measuring springs, it is absolutely necessary to wear special gloves.

### 4.3 Adjusting the output signal

#### 4.3.1 Operating direction

For a pointer deflection between 0 and 270° (switch position ●), the output signal range (operating direction >> or <>) can be 4 to 20 mA or 20 to 4 mA. This operating direction can be set with a 7-pin plug located on the side below the scale. The symbol on the plug indicates the currently adjusted direction, i.e. >> for 4 to 20 mA or <> for 20 to 4 mA. In order to select the operating direction, remove plug, turn it 180°, and reinstall it.

#### 4.3.2 Adjusting zero and span (Fig. 7)

**Zero** is fine adjusted with the potentiometer **P2 (ZERO)**. It always refers to 4 mA. The **Span** (SPAN) and thus the upper range value can be **preset** in 7 steps at the rotary switch **S1**. The narrowest span corresponds to a pointer deflection of 130° with switch position 6 for 0 to 100 % differential pressure. Each following switch position enlarges the span by the factor 1.11, so that the maximum span corresponds to a pointer deflection of 270°.

**Span** is fine adjusted with the potentiometer **P2 (SPAN)**. This adjustment always refers to the value 20 mA.

#### Example:

With an indicator with a pointer deflection range of 0 to 270° for 0 to 100 % differential pressure, the output signal should pass

through a range from 4 to 20 mA.

For adjustment of zero and span, connect a suitable power source to the terminals 31 and 32.

In order to check and monitor the output signal, remove the jumpers from the terminals 81 and 82 and connect a suitable ammeter.

At first, install the 7-pin plug to set the proper operating direction. In case of the example described above, the symbol >> must face upwards. If it does not, remove plug, turn it 180°, and reinstall it.

#### Adjusting zero:

Move pointer to zero (lower range value) by establishing a pressure equilibrium in the high and low pressure chamber. If necessary, correct zero at the zero adjustment screw (see chap. 4.1).

Correct the output signal at the potentiometer **P2 (ZERO)** until the ammeter shows 4 mA.

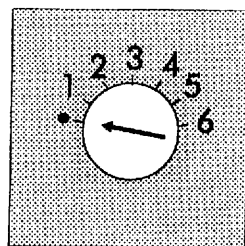
#### Adjusting span:

Move pointer to the upper range value, either manually or by applying the corresponding differential pressure. Then, select the related range with the rotary switch **S1** (point-position at 270° pointer deflection).

Correct the output signal at the potentiometer **P1 (SPAN)** until the ammeter shows 20 mA.

Since the adjustments of zero and span slightly influence each other, readjust them at the potentiometers until both values are correct.

Rotary switch S1 - Pointer deflection



- = 260 ... 270°
- 1 = 235 ... 260°
- 2 = 210 ... 235°
- 3 = 190 ... 210°
- 4 = 170 ... 190°
- 5 = 150 ... 170°
- 6 = 130 ... 150°

P1  
SPAN  
Potentiometer

P2  
ZERO  
Potentiometer

Fig. 7



## 5. Connection accessories

The devices are supplied without tube connections. Any necessary cutting ring connectors, screw or vent plugs as well as throttles for damping of any oscillations caused by the process medium (especially in case of gas measurements) must be ordered separately.

Number	Designation	Order no.	
		standard	washed for O <sub>2</sub>
2	Connections for tube 12 Ø, steel	1400-5842	1400-5843
2	Connections for tube 12 Ø, stainless steel	1400-5844	1400-5845
2	Connections for tube 10 Ø, steel	1400-5846	1400-5847
2	Connections for tube 8 Ø, steel	1400-5860	1400-5861
2	Connections for tube 12 Ø, with throttle, steel	1400-5848	1400-5849
2	Connections for tube 8 Ø, with throttle, steel	1400-5850	1400-5851
2	Connections for tube 6 Ø, with throttle, steel	1400-5852	1400-5853
2	Connections with throttle (Special version for liquefied gas measurements)	—	1400-5858
2	Vent plugs, brass, with gaskets	1400-5654	1400-5658
2	Screw plugs, brass, with gaskets	1400-5655	1400-5659
1	Screw plug (half set), brass, with gasket	1400-5662	1400-5663
4	Gaskets	1400-5660	1400-5661
1	Mounting part for tube mounting	1400-5656	

## 6. Dimensions in mm

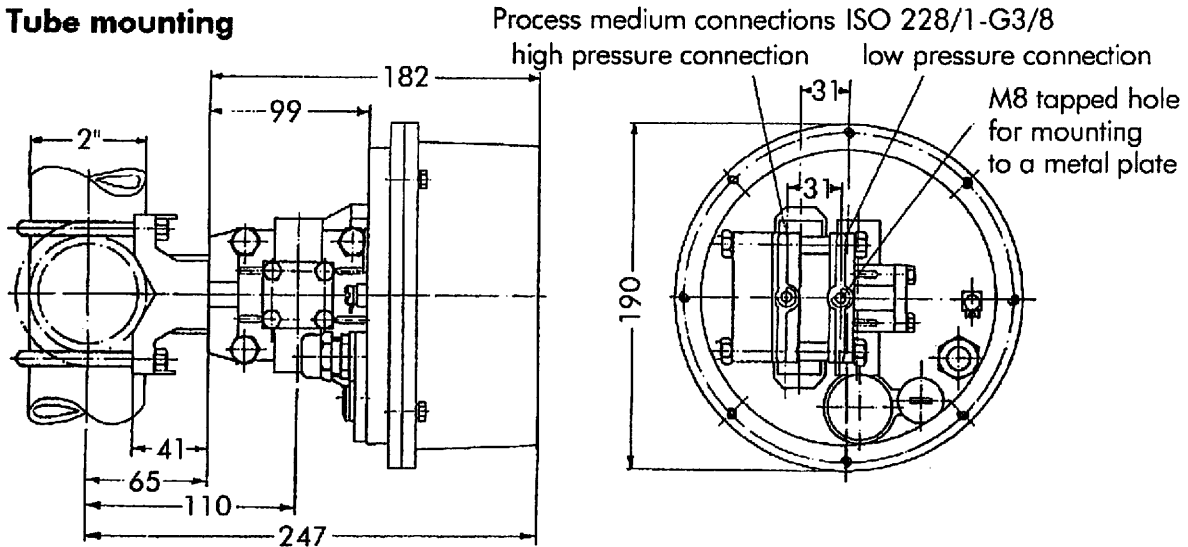
Tube mounting — with mounting device and clamp for mounting to a horizontal or vertical 2"-tube.

Indicator with anti-burst device in the rear cover.

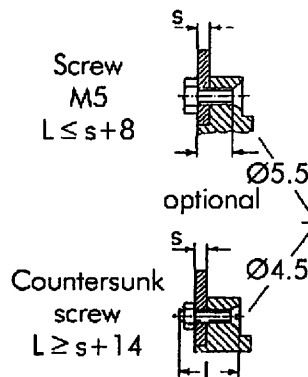
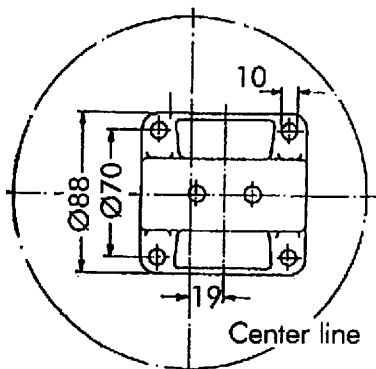
Wall mounting — without mounting part for attachment to a sheet metal plate or with mounting part for attachment to a wall.

Panel mounting — on option with 4 screws M5 or countersunk screws (M4 DN 963) and hexagon nuts M4.

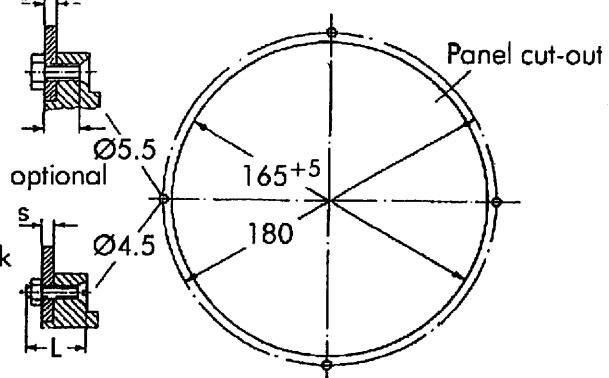
### Tube mounting



### Wall mounting



### Panel mounting



Physikalisch-Technische Bundesanstalt

A N L A G E

zur Konformitätsbescheinigung PTB Nr. Ex-92.C.2019

Der Durchflußmesser Typ 5014-1..... dient zur Messung, Anzeige und Erfassung von Flüssigkeits-, Dampf- oder Gasmenngen, die sich aus einer Differenzdruckmessung ableiten lassen.

Die Zuordnung zwischen maximal zulässiger Umgebungtemperatur und Temperaturklasse ist der folgenden Tabelle zu entnehmen.

Temperaturklasse .....	T6	T5
max. Umgebungtemperatur .....	60 °C	70 °C

Elektrische Daten

Signalstromkreis ..... in Zündschutzart Eigensicherheit EEx ib IIC (Klemmen 31 und 32)

nur zum Anschluß an bescheinigte eigensichere Stromkreise mit folgenden Höchstwerten:

$U_0 = 28 \text{ V}$   
 $I_k = 115 \text{ mA}$   
 $P = 1 \text{ W}$

Die wirksame innere Induktivität und Kapazität sind vernachlässigbar klein.

Prüfbuchse ..... nur zum kurzzeitigen Anschluß an erdfreie Prüf-(Klemmen 81 und 82) instrumente ohne eigene Energiequelle.

Prüfungsunterlagen

- Beschreibung (37 Blatt) unterschrieben am 10.04.1991
- Zeichnung Nr. 5014-1...R  
 1150-6734 R 10.04.1991  
 1150-6732 R 10.04.1991  
 1150-6733 S 10.04.1991  
 1150-6735 S 10.04.1991  
 1150-6822 T 10.04.1991  
 1150-6820 T 10.04.1991  
 1150-6821 T 10.04.1991  
 1150-6823 T 10.04.1991  
 1150-6014 T - 1 10.04.1991  
 1150-6016 T - 3 10.04.1991  
 1150-6926 S 12.09.1991

Braunschweig, 23.03.1992



Im Auftrag  
 A. Gruber  
 Techn.-Regierungsamtmann

Physikalisch-Technische Bundesanstalt



KONFORMITÄTSBESCHEINIGUNG

PTB Nr. Ex-92.C.2019

Durchflußmesser Typ 5014-1.....

der Firma  
 A. Gruber AG  
 36000 Franzshagen

(5) Die Bauart dieses elektrischen Betriebsmittels sowie die verschiedenen zulässigen Ausführungen sind in der Anlage zu dieser Konformitätsbescheinigung festgelegt.

(6) Die Physikalisch-Technische Bundesanstalt bescheinigt als Prüfstelle nach Artikel 14 des Anhangs des Beschlusses der Europäischen Gemeinschaften vom 18. Dezember 1975 (76/117/EWG) die Übereinstimmung dieses elektrischen Betriebsmittels mit den harmonisierten Europäischen Normen

Elektrische Betriebsmittel für explosionsgefährdete Bereiche

EN 5014:1977 (VDE 0170/0171 Teil 1) (Zusatz A5) Allgemeine Bestimmungen  
 EN 5020:1977 (VDE 0170/0171 Teil 2) (Zusatz A2) Eigensicherheitsmittel

nachdem das Betriebsmittel mit Erfolg einer Bauartprüfung überprüfbar wurde. Die Ergebnisse dieser Bauartprüfung sind in einem vom Prüfer erstellten Protokoll festgelegt.

(7) Das Betriebsmittel ist mit dem folgenden Kennzeichen zu versehen:

EEx ib IIC T6

(8) Der Hersteller ist dafür verantwortlich, daß jedes derart gekennzeichnete Betriebsmittel in seiner Bauart mit den in der Anlage festgelegten Bauarten übereinstimmt und daß die vorgeschriebenen Prüfverfahren eingehalten werden.

(9) Das elektrische Betriebsmittel darf mit dem hier abgedruckten gemeinschaftlichen Unterscheidungszeichen gemäß Anhang II der Richtlinie des Rates vom 6. Februar 1979 (79/186/EWG) gekennzeichnet werden.

Im Auftrag Braunschweig, 23.03.1992



A. Gruber  
 Techn.-Regierungsamtmann

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